

全球钢号百科!

Global Steel Grade Encyclopedia



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UNS **UNI**









ΕN

JB 1国机械行业标准

统一编号系统

意大利标准 美国机械工程师协会

Cryodur

2360

(~X48CrMoV8-1-1)

C 0.50 Si 1.20 Mn 0.35 Cr 7.30 Mo 1.50 V 0.50

Steel properties

Cryodur 2360 is a 7 % chromium steel that derives its high wear resistance from a balanced combination of the alloying elements. The medium V concentration of 0.5 % generates a sufficiently high hardenability combined with high toughness, even at comparatively low operating temperatures below RT.

Applications

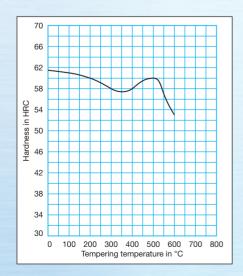
This grade is especially suitable for use with chipper knives, blade holders, veneer slicing blades, blade inserts, billet-shear blades and reinforcements. All require a combination of high hardness and toughness as do large cold extrusion tools of complex geometry.

Heat treatment

Soft annealing °C	Cooling			Hardness HB				
830 – 860	Furnace			Max. 240				
Stress-relief annealing °C approx. 650	Cooling Furnace	•						
Hardening °C 1030 – 1070	Quenching Air, oil or saltbath, 550 °C			Hardness after quenching HRC 60 - 61				
Tempering °C HRC	100 61	200 60	300 58	400 58	500 60	550 57	600 53	



Tempering diagram



Reference numbers in brackets are not standardized in EN ISO 4957.